What Is Claimed Is:

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1. An exposure method in which an exposure processing of a specific process is performed to each of a plurality of photosensitive objects, said method comprising:

a first process in which estimate values of positional information used to align each of a plurality of divided areas on a photosensitive object with a predetermined point are calculated by a statistical computation, using actual measurement values of positional information of a plurality of specific divided areas selected from said plurality of divided areas on said photosensitive object; and

a second process in which

with respect to a plurality of measurement divided areas on said photosensitive object including at least said plurality of specific divided areas, a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of measurement divided areas is calculated respectively at predetermined intervals, based on an actual measurement value of positional information of each of said plurality of measurement divided areas and on each of said estimate values, and

judgment is made about the necessity of update of correction information based on magnitude of one of said non-linear component of positional deviation amount calculated of each of said plurality of measurement divided areas and a variation amount of the non-linear component, said correction information

being used to correct a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of divided areas on said photosensitive object.

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2. The exposure method of Claim 1, further comprising: a third process in which an update processing to update said correction information is performed when it is judged

that update is necessary in said second process; and

a fourth process in which exposure is performed controlling a position of said photosensitive object based on the estimate value of positional information of each of said plurality of divided areas and said correction information that is latest.

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3. The exposure method of Claim 2 wherein

in said third process, when the update processing of said correction information is performed, among said plurality of divided areas, at least a part of remaining divided areas excluding said plurality of measurement divided areas are to be new measurement divided areas, and said correction information is updated using a non-linear component of positional deviation amount from said individual fiducial position of each of said plurality of divided areas calculated based on actual measurement values of positional information of all measurement divided areas including the new measurement divided areas and on said estimate values.

4. The exposure method of Claim 3 wherein

said new measurement divided areas are determined based on evaluation results of said non-linear component of positional deviation amount of each of said plurality of divided areas included in said correction information before update.

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- 5. The exposure method of Claim 3 wherein said new measurement divided areas are determined based on evaluation results of one of said non-linear component of positional deviation amount of each of said plurality of measurement divided areas calculated in said second process and a variation amount of the non-linear component.
- 6. The exposure method of Claim 1 wherein

 said intervals are one of intervals of a predetermined number of said photosensitive objects and intervals of a predetermined period of time.
- 7. The exposure method of Claim 1 wherein
 20 as said plurality of measurement divided areas on said photosensitive object, only said plurality of specific divided areas can be designated.
- 8. The exposure method of Claim 1 wherein
 as said plurality of measurement divided areas on said
 photosensitive object, at least a part of remaining divided
 areas can be designated in addition to said plurality of
 specific divided areas.

- 9. The exposure method of Claim 1 wherein said correction information is one of a correction map and a correction function.
- 10. An exposure method in which an exposure processing of a specific process is performed to each of a plurality of photosensitive objects, said method comprising:

a process in which estimate values of positional information used to align each of a plurality of divided areas on a photosensitive object with a predetermined point are calculated by a statistical computation, using actual measurement values of positional information of a plurality of specific divided areas selected from said plurality of divided areas on said photosensitive object;

a process in which

with respect to a plurality of measurement divided areas on said photosensitive object including at least said plurality of specific divided areas, a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of measurement divided areas obtained from each actual measurement value of positional information and each of said estimate values is evaluated at predetermined intervals, and

at least one of the number of new measurement divided areas to be added and an arrangement thereof is determined based on the evaluation results;

a process in which correction information related to a non-linear component of positional deviation amount from

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an individual fiducial position of each of said plurality of divided areas on said photosensitive object is updated, using said non-linear component of positional deviation amount of each of said plurality of divided areas on said photosensitive object, said non-linear component of positional deviation amount being calculated based on actual measurement values of positional information of all measurement divided areas including said new measurement divided areas and on said estimate values; and

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a process in which exposure is performed controlling a position of said photosensitive object based on the estimate value of positional information of each of said plurality of divided areas and said correction information after update.

11. The exposure method of Claim 10 wherein

the evaluation of said non-linear component of positional deviation amount of each of said plurality of measurement divided areas is performed, taking into consideration at least one of magnitude and a dispersion degree of said non-linear component of positional deviation amount of each of said plurality of measurement divided areas in said correction information before update.

12. The exposure method of Claim 10 wherein

the evaluation of said non-linear component of positional deviation amount of each of said plurality of measurement divided areas is performed, using a predetermined evaluation function.

- 13. The exposure method of Claim 10 wherein said plurality of divided areas on said photosensitive object are grouped into a plurality of blocks in advance, and the evaluation of said non-linear component of positional deviation amount of each of said plurality of measurement divided areas is performed with respect to each block.
- 14. The exposure method of Claim 10 wherein

 10 said intervals are one of intervals of a predetermined number of said photosensitive objects and intervals of a predetermined period of time.
- 15. The exposure method of Claim 10 wherein
 as said plurality of measurement divided areas on said photosensitive object, only said plurality of specific divided areas can be designated.
- as said plurality of measurement divided areas on said photosensitive object, at least a part of remaining divided areas can be designated in addition to said plurality of specific divided areas.
- 25 17. The exposure method of Claim 10 wherein said correction information is one of a correction map and a correction function.
 - 18. A device manufacturing method including a

lithographic process wherein

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in said lithographic process, an exposure processing of a specific process is continuously or intermittently performed to each of a plurality of photosensitive objects using the exposure method in any one of Claims 1 to 17.

- 19. An exposure apparatus that performs an exposure processing of a specific process to each of a plurality of photosensitive objects, said apparatus comprising:
- a moving body that holds a photosensitive object;
 a detection system that detects actual measurement
 values of positional information of any divided areas among
 a plurality of divided areas on said photosensitive object
 held on said moving body;
- a computation unit that calculates estimate values of positional information used to align each of said plurality of divided areas with a predetermined point by a statistical computation, using actual measurement values of positional information of a plurality of specific divided areas among said plurality of divided areas on said photosensitive object detected by said detection system;

a judgment unit that

with respect to a plurality of measurement divided areas on said photosensitive object including at least said plurality of specific divided areas, calculates a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of measurement divided areas respectively at predetermined intervals, based on an

actual measurement value of positional information of each of said plurality of measurement divided areas detected by said detection system and each of said estimate values of positional information calculated by said computation unit, and

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judges the necessity of update of correction information based on magnitude of one of said non-linear component of positional deviation amount calculated of each of said plurality of measurement divided areas and a variation amount of the non-linear component, said correction information being used to correct a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of divided areas on said photosensitive object;

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an updating unit that performs a processing to update said correction information when said judgment unit judges that update is necessary; and

a control unit that controls a position of said

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photosensitive object via said moving body based on the estimate value of positional information of each of said plurality of divided areas and said correction information that is latest, when exposing each of said plurality of divided

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areas.

20. The exposure apparatus of Claim 19 wherein said updating unit comprises:

a determining unit that determines at least a part of remaining divided areas excluding said

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plurality of measurement divided areas among said plurality of divided areas on said photosensitive object, as new measurement divided areas; and

a calculating unit that calculates a non-linear component of positional deviation amount from said individual fiducial position of each of said plurality of divided areas on said photosensitive object as new correction information, based on actual measurement values of positional information of all measurement divided areas including actual measurement values of positional information of the new measurement divided areas detected by said detection system and on said estimate values.

21. The exposure apparatus of Claim 20 wherein said determining unit determines said new measurement divide areas based on evaluation results of one of said non-linear component of positional deviation amount of each of said plurality of measurement divided areas calculated by said judgment unit and a variation amount of the non-linear component.

- 22. The exposure apparatus of Claim 19 wherein said intervals are one of intervals of a predetermined number of said photosensitive objects and intervals of a predetermined period of time.
 - 23. The exposure apparatus of Claim 19, wherein a first mode in which only said plurality of specific

divided areas are designated as said plurality of measurement divided areas on said photosensitive object, and a second mode in which said plurality of specific divided areas and at least a part of remaining divided areas are designated as said plurality of measurement divided areas on said photosensitive object are settable.

24. An exposure apparatus that performs an exposure processing of a specific process to each of a plurality of photosensitive objects, said apparatus comprising:

a moving body that holds a photosensitive object;

a detection system that detects actual measurement values of positional information of any divided areas on said photosensitive object held on said moving body;

a computation unit that calculates estimate values of positional information used to align each of a plurality of divided areas with a predetermined point by a statistical computation, using actual measurement values of positional information of a plurality of specific divided areas among said plurality of divided areas on said photosensitive object detected by said detection system;

an evaluation unit that

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with respect to a plurality of measurement divided areas on said photosensitive object including at least said plurality of specific divided areas, evaluates a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of measurement divided areas at predetermined intervals, based on an actual

measurement value of positional information of each of said plurality of measurement divided areas detected by said detection system and each of said estimate values of positional information calculated by said computation unit, and

by said computatio

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determines at least one of the number of new measurement divided areas to be added and an arrangement thereof, based on the evaluation results; an updating unit that updates correction information related to a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of divided areas on said photosensitive object, using said non-linear component of positional deviation amount of each of said plurality of divided areas on said photosensitive object, said non-linear component positional deviation amount being calculated based on actual of positional measurement values information measurement divided areas including actual measurement values of positional information of the new measurement divided areas detected by said detection system and on said estimate values; and

a control unit that controls a position of said photosensitive object via said moving body based on the estimate value of positional information of each of said plurality of divided areas calculated by said computation unit and said correction information that is latest, when exposing each of said plurality of divided areas.

25. The exposure apparatus of Claim 24 wherein

said plurality of divided areas on said photosensitive object are grouped into a plurality of blocks in advance, and said evaluation unit performs the evaluation of said non-linear component of positional deviation amount of each of said plurality of measurement divided areas with respect to each block.

- 26. The exposure apparatus of Claim 25 wherein said intervals are one of intervals of a predetermined number of said photosensitive objects and intervals of a predetermined period of time.
- 27. The exposure apparatus of Claim 25, wherein a first mode in which only said plurality of specific divided areas are designated as said plurality of measurement divided areas on said photosensitive object, and a second mode in which said plurality of specific divided areas and at least a part of remaining divided areas are designated as said plurality of measurement divided areas on said photosensitive object are settable.
 - 28. The exposure apparatus in any one of Claims 19 to 27 wherein

said correction information is one of a correction map 25 and a correction function.

29. A program that makes a computer for control of an exposure apparatus that performs an exposure processing of a specific process to each of a plurality of photosensitive

objects execute a predetermined processing, said program making said computer execute:

a procedure in which estimate values of positional information used to align each of a plurality of divided areas on a photosensitive object with a predetermined point are calculated by a statistical computation, using actual measurement values of positional information of a plurality of specific divided areas selected from said plurality of divided areas on said photosensitive object; and

a procedure in which

with respect to a plurality of measurement divided areas on said photosensitive object including at least said plurality of specific divided areas, a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of measurement divided areas is calculated respectively at predetermined intervals, based on an actual measurement value of positional information of each of said plurality of measurement divided areas and on each of said estimate values, and

judgment is made about the necessity of update of correction information based on magnitude of one of said non-linear component of positional deviation amount calculated of each of said plurality of measurement divided areas and a variation amount of the non-linear component, said correction information being used to correct a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of divided

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areas on said photosensitive object.

30. A program that makes a computer for control of an exposure apparatus that performs an exposure processing of a specific process to each of a plurality of photosensitive objects execute a predetermined processing, said program making said computer execute:

a procedure in which estimate values of positional information used to align each of a plurality of divided areas on a photosensitive object with a predetermined point are calculated by a statistical computation, using actual measurement values of positional information of a plurality of specific divided areas selected from said plurality of divided areas on said photosensitive object; and

a procedure in which

with respect to a plurality of measurement divided areas on said photosensitive object including at least said plurality of specific divided areas, a non-linear component of positional deviation amount from an individual fiducial position of each of said plurality of measurement divided areas obtained from each actual measurement value of positional information and each of said estimate values is evaluated at predetermined intervals, and

at least one of the number of new measurement divided areas to be added and an arrangement thereof is determined based on the evaluation results;

a procedure in which correction information related to a non-linear component of positional deviation amount from

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an individual fiducial position of each of said plurality of divided areas on said photosensitive object is updated, using said non-linear component of positional deviation amount of each of said plurality of divided areas on said photosensitive object, said non-linear component of positional deviation amount being calculated based on actual measurement values of positional information of all measurement divided areas including said new measurement divided areas and on said estimate values; and

a procedure in which exposure is performed controlling a position of said photosensitive object based on the estimate value of positional information of each of said plurality of divided areas and said correction information after update.